

Abstract

5 A preform, a method of producing the preform, and
a container obtained by draw-forming the preform. The
preform has at least a layer of a polyester resin and
is formed by the compression-forming, wherein the time
is not shorter than 300 seconds before a calorific
value of isothermal crystallization of the layer of
the polyester resin at 210°C reaches a maximum value.
10 The preform is provided suppressing the thermal
decomposition of the resin at the time of forming the
preform, and effectively suppressing a drop in the
inherent viscosity and the formation of the
acetaldehyde. Further, a biaxially drawn container is
15 provided having excellent mechanical strength and
flavor-retaining property.

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